

U.S. Pat. Appl'n 10/722,617
Amendment

IN THE CLAIMS:

*Kindly amend the claims as indicated below, cancelling Claims 8, 13, and 27-29
without prejudice or disclaimer.*

1. (Currently amended) An illuminated key blank, comprising:

a main body having a blade and a head integral with said blade as a single piece;

a cutout formed in said head, said head being substantially U-shaped;

a battery disposed in said cutout between the arms of the U;

a light source selectively electrically connectable to said battery via a selectively connectable lead; and

a casing sealed around said head and said battery,

wherein said casing holds said light source in place so as to shine light substantially in the direction of said blade.
2. (Original) An illuminated key blank according to Claim 1, wherein said casing is permanently sealed around said head.
3. (Original) An illuminated key blank according to Claim 1, wherein said main body comprises a conventional pre-made blank key with said cutout formed via one of cutting or punching.

**U.S. Pat. Appl'n 10/722,617
Amendment**

4. (Original) An illuminated key blank according to Claim 1, wherein said casing is made from colored plastic.
5. (Original) An illuminated key blank according to Claim 4, wherein said light source shines light that is substantially the same color as said casing.
6. (Original) An illuminated key blank according to Claim 4, wherein said light source shines light that is of a contrasting color as the color of said casing.
7. (Original) An illuminated key blank according to Claim 1, wherein said light source comprises an LED having leads.
8. (Cancelled).
9. (Original) An illuminated key blank according to Claim 1, wherein said casing substantially conforms to the profile of said head.
10. (Original) An illuminated key blank according to Claim 9, wherein said casing does not substantially increase the overall profile of said head.

U.S. Pat. Appl'n 10/722,617
Amendment

11. (Original) An illuminated key blank according to Claim 1, said casing comprising an upper housing and a lower housing matingly secured together around said head.
12. (Original) An illuminated key blank according to Claim 11, at least one of said upper and lower housings further comprising a recess shaped to receive said head.
13. (Cancelled).
14. (Currently amended) An illuminated key blank according to Claim ~~13~~ 11, said upper and lower housings each having a substantially U-shaped recess to receive said head.
15. (Currently amended) An illuminated key blank according to Claim ~~13~~ 11, further comprising:
 - a first substantially U-shaped recess formed in said upper housing adapted to receive said head;
 - a second recess formed in said upper housing within said first substantially U-shaped recess;
 - a hole formed in said upper housing within said second recess;
 - a third substantially U-shaped recess formed in said lower housing adapted to receive said head; and

U.S. Pat. Appl'n 10/722,617
Amendment

a fourth recess formed in said lower housing within said third substantially U-shaped recess adapted to receive said battery,

wherein said first and third substantially U-shaped recesses matingly correspond when said upper and lower housings are sealed together.

16. (Original) An illuminated key blank according to Claim 15, further comprising an actuator disposed in said second recess and accessible from outside said casing via said hole.

17. (Original) An illuminated key blank according to Claim 11, each of said upper and lower housings further comprising a recess shaped to receive and retain said light source.

18. (Original) An illuminated key blank according to Claim 11, further comprising:
a first recess formed in said upper housing shaped to receive and retain said light source;
a second recess formed in said lower housing shaped to receive and retain said light source,

wherein said first and second recesses matingly correspond when said upper and lower housings are sealed together.

19. (Original) An illuminated key blank according to Claim 18, said light source having a second lead in contact with said battery, said illuminated key blank further comprising:

U.S. Pat. Appl'n 10/722,617
Amendment

a first channel formed in said upper housing adapted to receive one of said leads of said light source; and

a second channel formed in said lower housing adapted to receive the other of said leads of said light source.

20. (Original) An illuminated key blank according to Claim 11, further comprising:
a hole formed in said upper housing; and
an actuator accessible by a user through said hole,
wherein when said user activates said actuator, said selectively connectable lead is electrically connected to said battery and said light source is activated.

21. (Original) An illuminated key blank according to Claim 20, further comprising raised protrusions disposed on an exterior of said upper housing substantially adjacent said hole for preventing inadvertent activation of said actuator.

22. (Original) An illuminated key blank according to Claim 20, at least one of said actuator and said casing comprising retaining holes and at least the other of said actuator and said casing comprising retaining pins matingly engageable with said retaining holes.

23. (Currently amended) A set of readily identifiable illuminated keys, comprising:

U.S. Pat. Appl'n 10/722,617
Amendment

a first key blank including:

a first main body having a first blade and a first head integral with said first blade
as a single piece;

a first cutout formed in said first head making said first head substantially U-
shaped;

a first battery disposed in said first cutout between the arms of the first U;

a first light source, selectively electrically connectable to said first battery via a
first selectively connectable lead; and

a first casing of a first color sealed around said first head and said first battery,
wherein said first casing holds said first light source in place so as to shine light
substantially in the direction of said first blade;
and

a second key blank including:

a second main body having a second blade and a second head integral with said
second blade as a single piece;

a second cutout formed in said second head making said second head substantially
U-shaped;

a second battery disposed in said second cutout between the arms of the first U;

a second light source, selectively electrically connectable to said second battery
via a second selectively connectable lead; and

U.S. Pat. Appl'n 10/722,617
Amendment

a second casing of a second color different from said first color sealed around said second head and said second battery,

wherein said second casing holds said second light source in place so as to shine light substantially in the direction of said second blade.

24. (Original) A set of keys according to Claim 23, wherein at least one of said first and second light sources shines light that is substantially the same color as its respective casing.

25. (Original) A set of keys according to Claim 23, wherein at least one of said first and second light sources shines light that is of a contrasting color as the color of its respective casing.

26. (Currently amended) An illuminated key blank, comprising:

a main body having a blade and a head integral with said blade, said head being substantially U-shaped;

a casing sealed around said head;

a battery disposed in said casing in between the arms of the U of said head; and

a light source disposed at least partially in said casing selectively electrically connectable to said battery; and

wherein said casing holds said light source in place so as to shine light substantially in the direction of said blade.

**U.S. Pat. Appl'n 10/722,617
Amendment**

27. (Cancelled).

28. (Cancelled).

29. (Cancelled).